

2160H

65 MELT FLOW IMPACT COPOLYMER FOR INJECTION MOLDING

Product Description and Applications:

Pinnacle Polymers Polypropylene 2160H is made via $UNIPOL^{TM}$ PP technology, which utilizes gas-phase fluidized bed reactors with a high activity catalyst system to ensure uniform physical properties and lottolot consistency.

This controlled rheology copolymer is intended for use in thin wall injection molded packaging, housewares and consumer products applications. High Melt Flow improves cycle-times without forfeiting impact.

Contains nucleator and antistat.

Features:

The 2160H product provides:

- High stiffness
- Excellent impact at 23°C and -30°C
- Very high melt flow
- Excellent mold release
- · Superior processability
- Excellent lot-to-lot consistency
- UL Listed

Typical Properties

Property	Units	Test Method
Melt Flow Rate	65 g/10 min.	ATSM D1238
Density at 23°C	900 kg/m	ISO 1183-1
Shrinkage	0.013 mm/mm	ATSM D955
Heat Deflection Temperature at 0.455 MPa (66psi)	115°C	ATSM D648
Tensile Yield Strength, at 50 mm/min	22.6 MPa	ISO 527
Tensile Strain at Yield	7.2%	ISO 527
Flexural Modulus	1358 MPa	ISO 178
Notched Izod Impact Strength, at 23°C	1.4 ft-lb/in	ATSM D256
Charpy Impact Strength, at 23°C	7.0 kJ/m²	ISO 179-1
Gardner Impact at -22°F/-30°C	11 J	ATSM D5420

FDA, EU 10/2011/EC, and SDS documents are available on our website at: https://pinnaclepolymers.com/documents-datasheets/regulatory-documents

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